

Blower Purge Desiccant Compressed Air Dryer ZP Series



Deltech[™]

ZP Series Dryers

Produce 100% Efficient Air Systems

ZP Series dryers improve air system efficiency by the use of a dedicated axial blower, instead of a percentage of dehydrated purge air, to regenerate the off-line desiccant tower. ISO 8573.1 Class 2 (-40°F/-40°C) dew point performance is guaranteed.

Reduce Energy Consumption

As the air compressor is the most costly system component to purchase, and it uses more electrical energy than the rest of system combined, it is wise to ensure that the smallest appropriately sized air compressor is installed. ZP Series dryers are 100% efficient at delivering full supply-side compressor capacity. Therefore, users benefit from the ability to purchase a less expensive air compressor and a 20% reduction in compressor operating costs.

Eliminate Costly Compressed Air Loss

Global competition, spiraling energy costs, and the challenge to "do more, with less" require manufacturers to closely examine operating costs. Compressed air generation tends to be the most costly utility within a facility. Eliminate air loss to align supply-side equipment with demand-side requirements to optimize your air system.

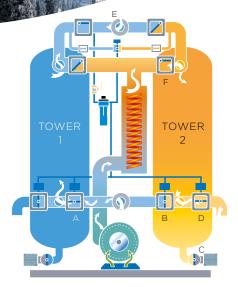
100% 100% 95% Inlet-to-Outlet Performance 93% 90% 85% 85% 80% 75% Heatless Externally **IBP** Series Heated Purne Blower Purne Supply-Side Efficiencies

The Deltech brand addresses the global compressed air market, by enabling the effective removal of water, dirt, oil and particulates. Deltech dehydration, filtering and purification hardware span the full spectrum, from small standard units through to large-scale industrial systems. Whatever their size, Deltech systems allow customers to access compressed air reserves that are much cleaner and safer to use that are custom fit to their particular production line.

Among a wealth of different highly-optimized air treatment solutions, Deltech supplies compressed air filtration systems, refrigerated air dryers (using innovative phase change materials), desiccant air dryers and continuous-duty breathing air purifiers (to protect the workforce from any threat of potential respiratory problems). All of these attain industry-leading performance benchmarks and support the long-term, trouble-free operation. At the same time, Deltech industrial air systems engineering teams design technology with minimal ecological and electrical impact.

How It Works

Filtered compressed air enters on-line desiccant-filled, drying Tower 1 through valve (A). Up-flow drying enables the desiccant to strip moisture from the air stream. Clean, dry compressed air exits through (E) to feed the air system. Tower 2 (shown in regeneration mode) with valve (B) closed, depressurizes to atmosphere through muffler (C). Valves (D & F) open and the heater turns on. The high-efficiency blower draws ambient air and feeds it through the heater. The ambient air stream passes through valve (F) and flows downward through the moist desiccant in Tower 2, collecting water vapor before exiting valve (D). Once the desiccant is fully desorbed, the heater turns off. Valve (D) closes and Tower 2 is repressurized. At a fixed time interval, valve (B) will open and Tower 2 will be placed on-line to dry the airstream and valve (A) will close. Operations will switch and Tower 1 will be regenerated.



Demand-Side Impact on Supply-Side Dryer Types

PLANT AIR DEMAND	DRYER TYPES	AIR VOLUME REQUIRED TO MEET DEMAND	AIR COMPRESSOR NEEDED TO MEET AIR VOLUME		COMPRESSED PURGE AIR PENALTY*	PREFERRED SUPPLY-SIDE SOLUTION
scfm	Efficiency	scfm	hp	scfm	dollars	SOLUTION
1,000	Blower Purge (100%)	1,000	200	1,000	\$O	Yes
1,000	Heated Purge (93%)	1,075	250	1,250	\$11,436	No
1,000	Heatless (85%)	1,176	250	1,250	\$24,506	No

* Assumes 5 scfm/HP, 8760 hours of operation per year, 10 cents per kW/h

AIR QUALITY CLASS	SOLID PARTICLES MAXIMUM NUMBER OF PARTICLES PER M ³			WATER VAPC	DR PRESSURE POINT	OIL TOTAL OIL CONCENTRATION: AEROSOL, LIQUID & VAPOR			
	0.10 - 0.5 micron	0.5 - 1.0 micron	1.0 - 5.0 micron	°C °F		mg / m³	ppm _{w/w}		
0	As specified by the equipment user or supplier and more stringent than class 1								
1	≤ 100	≤ 1	≤ 0	≤ -70	≤ -94	≤ 0.01	0.008		
2	≤ 100,000	≤ 1,000	≤ 10	≤ -40	≤ -40	≤ 0.1	0.08		
3	-	≤ 10,000	≤ 500	≤ -20	≤ -4	≤ 1	0.8		
4	-	-	≤ 1,000	≤ +3	≤ +38	≤ 5	4		
5	-	-	≤ 20,000	≤ +7	≤ +45	> 5	4		
6				≤ +10	≤ +50	-	-		

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ZP Series - Key Product Features

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Deltech

Towers filled with high-grade activated alumina to deliver superior performance

Standard Controls

- Tower Status
- Service Reminder
- Heater On
- Heater Temperature
- Desiccant Bed Temperature
- Failure to Switch
- RS 232

Easy-view vacuum fluorescent text display is visible under any condition Soft-seated check valves for tight shut-off and durability

Low-watt density heater saves energy and prevents premature desiccant aging

High quality pressure gauges display left tower, right tower and purge pressure

Function indicator LEDs for easy monitoring

NEMA 4 construction

Quiet, energy efficient, high-capacity blowers

Premium quality inlet switching/purge exhaust butterfly valves for long life on 3" and larger. (High-performance pneumatic angle-seated valves for smaller sizes.)

*Model Shown with Optional Features

Controller Feature List

	Cor	Controller Configuration		
	Standard	Option A	Option B	
ressure Dew Point				
ISO Class 2 -40°F (-40°C)	\checkmark	\checkmark	\checkmark	
MS Control				
Automatic Energy Savings	-	\checkmark	\checkmark	
acuum Fluorescent Text				
Digital Dew Point Monitoring	—	_	\checkmark	
High Humidity Alarm	_	\checkmark	\checkmark	
2 Line, 16 Characters (high-visibility in darkness or sunlight)	\checkmark	\checkmark	\checkmark	
anguages				
English, Spanish, French	\checkmark	\checkmark	\checkmark	
ower Recovery				
Automatic Restart after Power Loss	\checkmark	\checkmark	\checkmark	
ry Contacts				
Remote Indication of Alarm	\checkmark	\checkmark	\checkmark	
verlay w/Circuit Graphics & LED Indicators Alarm LEDs with Text Display				
Tower Status - (drying switchover heat, cool, etc.)	\checkmark	\checkmark	\checkmark	
Tower - Switchover, Failure (low heater temp/high heater temp)	\checkmark	\checkmark	\checkmark	
Sensor Over-range & Under-range	\checkmark	\checkmark	\checkmark	
Service Reminder	\checkmark	\checkmark	\checkmark	
ptions				
Vessel Insulation	0	0	0	
Mounted Pre- and Afterfilters	0	0	0	

✓ - Standard O - Option

ISO Quality Classes

	So	olid Particle	es	Wa	iter	Oil Total Oil Concentration: Aerosol, Liquid and Vapor		
Air Quality Classes ISO 8573-1: 2001 (E)	Maximum	number of per m³	particles		Pressure Point			
	0.10 - 0.5 0.5 - 1.0 1.0 - 5.0 micron micron micron		°C	°F	mg / m³	ppm _{w/w}		
0	As specifi	ed by the ec	quipment use	er or suppli	ier and mo	re stringent t	han class 1	
1	100	1	0	<u><</u> -70	<u><</u> -94	0.01	0.008	
2	100,000	1,000	10	<u>≤</u> -40	<u>≤</u> -40	0.1	0.08	
3	-	10,000	500	<u>≤</u> -20	<u><</u> -4	1	0.8	
4	-	-	1,000	<u><</u> +3	<u><</u> 38	5	4	
5	-	-	20,000	<u>≤</u> +7	<u><</u> 45	-	-	
6				<u>≤</u> +10	<u>≤</u> 50			
				Liquid W	ater g/m³			
7				C∞ ≤ 0.5				
8				0.5 < C _w <u><</u> 5				
9				5 < Cv	∾ <u>≤</u> 10			

Standard filtration delivers ISO Quality Class:

- 3 Solids
- 4-5 Pressure Dew Point
- 5 Oil

Optional filtration provides ISO Quality Class:

- 📕 3 Solids
- 4-5 Pressure Dew Point
- 1 Oil



Product Specifications

Engineering Data

MODEL	CAPACITY ^{1,2} SCFM	BLOWER	HEATER RATING	AVERAGE				APPROX INLET/OUTL WEIGHT CONNECTIO		DF SERIES PREFILTER	DTA SERIES
	JCIM	кw	кw	кw	н	w	D	LB	IN	FREITEIER	AFTERFILTER
ZP500	500	1.6	10	10.1	53	70	105	1,866	2" NPT	DF5-44-20-DG	DTA600
ZP600	600	2.5	12	12.7	55	71	108	2,111	2" NPT	DF5-44-20-DG	DTA600
ZP750	750	2.2	14	14.8	60	83	114	2,456	3" FLG	DF5-48-20-DG	DTA1200
ZP900	900	2.0	16	16.2	60	83	114	2,472	3" FLG	DF5-54-24-G	DTA1200
ZP1050	1050	2.8	19	19.2	64	84	113	2,981	3" FLG	DF5-56-24-G	DTA1200
ZP1300	1300	5.3	23	25.7	66	85	118	3,576	3" FLG	DF5-60-24-G	DTA1800
ZP1500	1500	7.5	28	32.8	80	93	116	5,359	3" FLG	DF5-60-24-G	DTA1800
ZP1800	1800	7.0	32	35.4	80	93	116	5,359	3" FLG	DF5-60-24-G	DTA1800
ZP2200	2200	5.6	39	41.9	85	104	124	8,018	4" FLG	DF5-64-4F-G	DTA2400
ZP2600	2600	10.3	45	50.7	85	104	124	8,123	4" FLG	DF5-68-4F-G	DTA3000
ZP3200	3200	2.8	53	52.5	97	117	121	9,333	6" FLG	DF5-72-6F-G	DTA4800
ZP3600	3600	4.0	58	59.4	97	117	121	9,833	6" FLG	DF5-72-6F-G	DTA4800
ZP4300	4300	4.4	70	70.4	105	130	124	12,350	6" FLG	DF5-72-6F-G	DTA4800

¹ @ 100 psig, 100°F -40°F Pressure Dewpoints

² Performance data per CAGI Standard ADF 200 for Dual-Tower Regenerative Desiccant Compressed Air Dryer. Rating conditions are 100°F (37.8°C) inlet 100 psig (6.9 bar) inlet pressure, 100% relative humidity, 100°F (37.8°C) ambient temperature. Consult factory for sizing assistance and -100°F pressure dewpoint applications. Larger models available.



PRESSURE	INLET TEMPERATURE °F (°C)										
PSIG (kgf/cm²)	60 (15.6)	70 (21.1)	80 (26.7)	90 (32.2)	100 (37.8)	110 (43.3)	120 (48.9)				
60 (4.2)	1.03	1.01	0.99	0.80	0.58	0.43	0.32				
70 (4.9)	1.10	1.08	1.07	0.94	0.68	0.50	0.37				
80 (5.6)	1.17	1.15	1.14	1.08	0.79	0.58	0.43				
90 (6.3)	1.24	1.22	1.20	1.18	0.89	0.66	0.49				
100 (7.0)	1.30	1.28	1.26	1.24	1.00	0.74	0.55				
110 (7.7)	1.36	1.34	1.32	1.30	1.11	0.82	0.61				
120 (8.4)	1.42	1.40	1.38	1.36	1.22	0.90	0.67				
130 (9.1)	1.48	1.46	1.44	1.42	1.33	0.99	0.74				
140 (9.8)	1.53	1.51	1.49	1.47	1.44	1.07	0.80				
150 (10.6)	1.58	1.56	1.54	1.52	1.50	1.16	0.87				

Inlet Flow

Inlet Flow (scfm) capacities shown in the Engineering Data table have been established at an inlet pressure of 100 psig (7kgf/cm²) and a saturated inlet temperature of 100°F (38°C). To determine maximum inlet flow at other conditions, multiply the inlet flow from the Engineering Data table by the multiplier from Table 1 that corresponds to your operating conditions.

Dew Point

Outlet pressure dew point at rated inlet conditions of 100 psig (7kgf/cm²) and 100°F (38°C) saturated. Dew point varies slightly at other conditions.

Operating Conditions

ZP	MAX. WORKING	MIN. OPERATING	MAX. INLET AIR	MIN. INLET AIR	MAX. AMBIENT	Max. Ambient
MODELS	PRESS.	PRESS.	TEMP.	TEMP.	AIR TEMP.	Air Temp.
500-4300	150 psig	60 psig	120°F	40°F	120°F	40°F

Blower Purge Desiccant Compressed Air Dryer **ZP Series**

500 to 4,300 SCFM

Design features, materials of construction and dimensional data, as described in this bulletin, are provided for your information only and should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region.



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